

**§ 467.46**

**40 CFR Ch. I (7–1–00 Edition)**

**SUBPART D**

*Cleaning or Etching Bath*

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium .....	0.079	0.032
Cyanide .....	0.052	0.022
Zinc .....	0.26	0.11
TTO .....	0.123	.....
Oil and grease (alternate monitoring parameter) .....	9.3	4.7

**SUBPART D**

*Cleaning or Etching Rinse*

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	Maximum for monthly average
	mb/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium .....	1.7	0.7
Cyanide .....	1.2	0.5
Zinc .....	5.7	2.4
TTO .....	2.7	.....
Oil and grease (alternate monitoring parameter) .....	200	100

**SUBPART D**

*Cleaning or Etching Scrubber Liquor*

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium .....	0.851	0.35
Cyanide .....	0.561	0.23
Zinc .....	2.82	1.18
TTO .....	1.34	.....
Oil and grease (alternate monitoring parameter) .....	100	50

[48 FR 49149, Oct. 24, 1983; 49 FR 11632, 11633, and 11635, Mar. 27, 1984, as amended at 53 FR 52369–52371, Dec. 27, 1988]

**§ 467.46 Pretreatment standards for new sources.**

Except as provided in 40 CFR 403.7, any new source subject to this subpart which introduces pollutants into a publicly owned treatment works must

comply with 40 CFR part 403 and achieve the following pretreatment standards for new sources. The mass of wastewater pollutants in aluminum forming process wastewater introduced into a POTW shall not exceed the values set forth below:

**SUBPART D**

*Core*

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum forged	
Chromium .....	0.019	0.008
Cyanide .....	0.010	0.004
Zinc .....	0.051	0.021
TTO .....	0.035	.....
Oil and grease (alternate monitoring parameter) .....	0.50	0.50

**SUBPART D**

*Forging Scrubber Liquor*

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum forged	
Chromium .....	0.035	0.014
Cyanide .....	0.019	0.008
Zinc .....	0.096	0.040
TTO .....	0.065	.....
Oil and grease (alternate monitoring parameter) .....	0.95	0.95

**SUBPART D**

*Solution Heat Treatment Contact Cooling Water*

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum quenched	
Chromium .....	0.76	0.31
Cyanide .....	0.41	0.16
Zinc .....	2.08	0.86
TTO .....	1.41	.....
Oil and grease (alternate monitoring parameter) .....	20.37	20.37

# Environmental Protection Agency

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## SUBPART D

### *Cleaning or Etching Bath*

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium .....	0.067	0.027
Cyanide .....	0.036	0.015
Zinc .....	0.183	0.075
TTO .....	0.124	.....
Oil and grease (alternate monitoring parameter) .....	1.79	1.79

## SUBPART D

### *Cleaning or Etching Rinse*

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium .....	0.52	0.21
Cyanide .....	0.28	0.11
Zinc .....	1.42	0.59
TTO .....	0.96	.....
Oil and grease (alternate monitoring parameter) .....	13.91	13.91

## SUBPART D

### *Cleaning or Etching Scrubber Liquor*

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium .....	0.72	0.29
Cyanide .....	0.39	0.16
Zinc .....	1.97	0.812
TTO .....	1.34	.....
Oil and grease (alternate monitoring parameter) .....	19.33	19.33

[48 FR 49149, Oct. 24, 1983; 49 FR 11632 and 11633, Mar. 27, 1984]

**§ 467.47 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology. [Reserved]**

## Subpart E—Drawing With Neat Oils Subcategory

**§ 467.50 Applicability; description of the drawing with neat oils subcategory.**

This subpart applies to discharges of pollutants to waters of the United States and introductions of pollutants into publicly owned treatment works from the core of the drawing with neat oils subcategory and the ancillary operations.

**§ 467.51 Specialized definitions.**

For the purpose of this subpart:

(a) The “core” of the drawing with neat oils subcategory shall include drawing using neat oils, stationary casting, artificial aging, annealing, degreasing, sawing, and swaging.

(b) The term “ancillary operation” shall mean any operation not previously included in the core, performed on-site, following or preceding the drawing operation. The ancillary operation shall include continuous rod casting, solution heat treatment, and cleaning or etching.

**§ 467.52 Effluent limitations representing the degree of effluent reduction attainable by the application of best practicable control technology currently available.**

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable technology currently available: